



# ***VPS-MICRO<sup>®</sup> Software***

***Providing Solutions &  
Generating Value***

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## ***VEXTEC Solution Areas***

Our clients need **solutions** (or better solutions) in at least one of the following **three categories** for their metallic products.

We help our clients to ***save time and money*** by:

### **Reducing**

physical testing burden for qualification of new materials/sources

### **Accelerating**

push of Additive Manufacturing (AM) into standard production

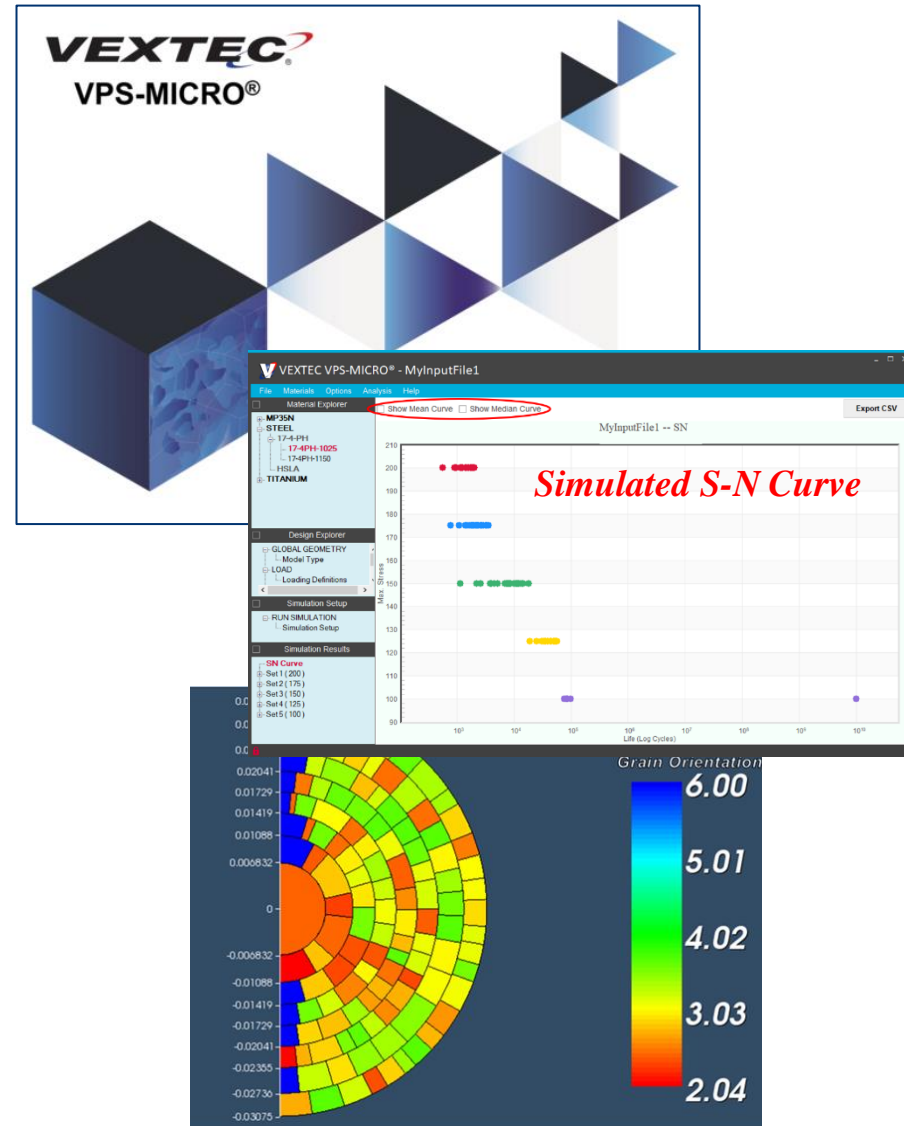
### **Identifying**

causes of component fatigue failure

# VPS-MICRO Software

## Simulated Performance Testing

- Windows desktop tool
- Wide range of applications
  - Standalone tool for simple specimen geometry models
  - Integrate FEA models for complex geometry of full-scale components
- Outputs
  - Simulated S-N fatigue curve
  - Virtual fracture surface
  - Detailed statistical analysis
- Customizable software product
  - Interface with standard FEA software
  - Predict risk of failure from complex in-service loading spectrums

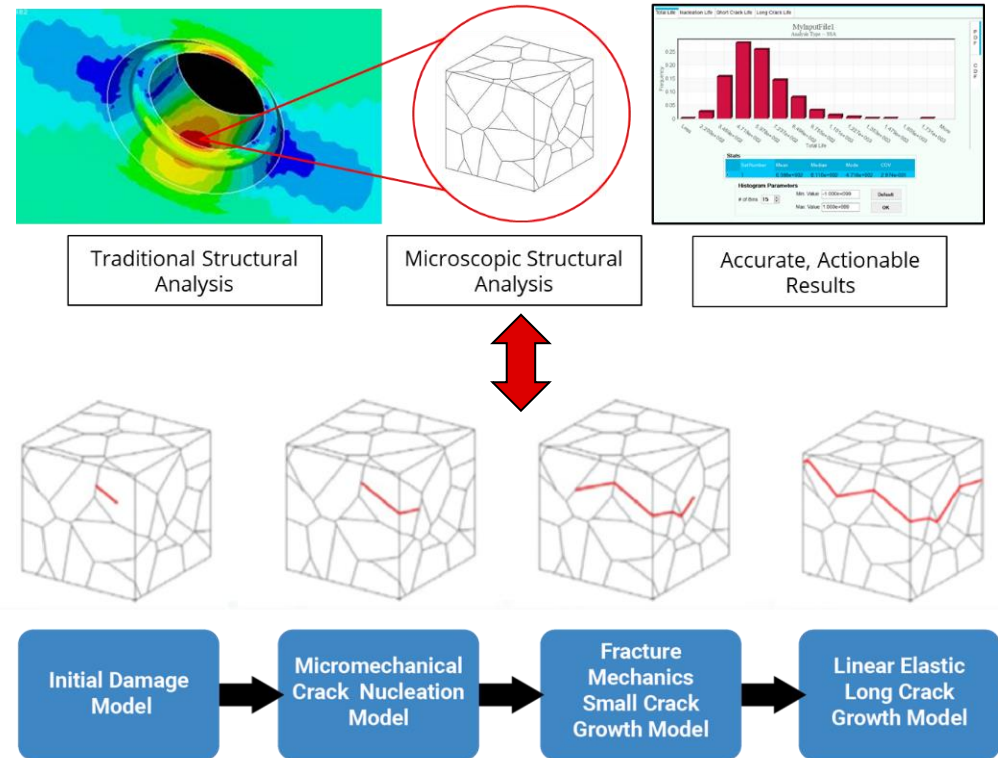


### Software Partners:



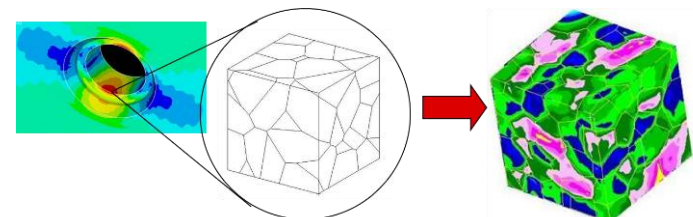
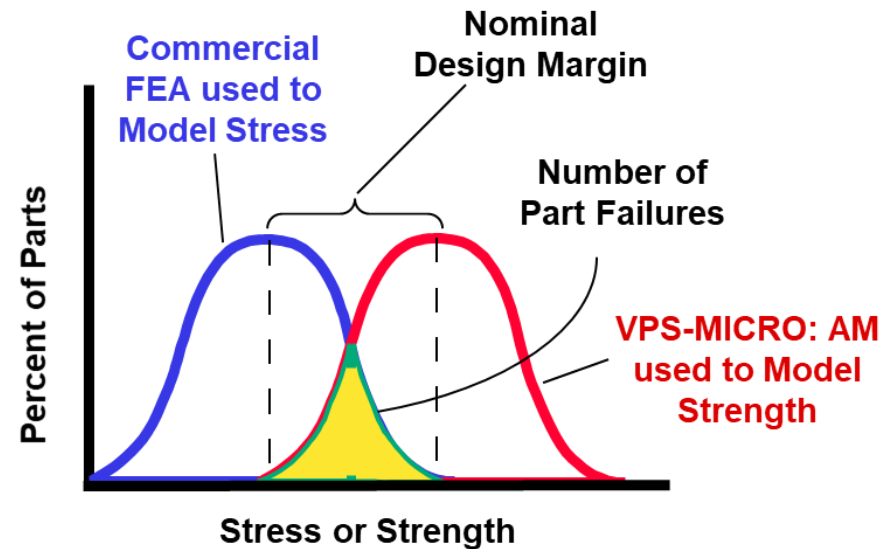
# How Does VPS-MICRO Work?

- VPS-MICRO links microstructure to macrostructural FEA to
  - Predict scatter in fatigue
  - Predict complex part failure rates
  - Identify the allowable microstructural tolerances in the manufacturing process
- VPS-MICRO uses physics-of-failure modeling to analytically predict the cause and extent of fatigue failure



# VPS-MICRO + Additive Manufacturing

- Just as FEA uses a digital representation of the part to model the stresses, VPS-MICRO uses a digital representation of the material to model strength
  - Fatigue strength is the big cost driver and is governed by the material microstructure
  - VPS-MICRO addresses fatigue strength
  - VPS-MICRO creates digital models of the material microstructure
  - VPS-MICRO simulates effects of surface roughness from as-built AM components



Modeling Fatigue Stress at the Microstructural Level

***With AM the need for analytical software is even greater, due to the difficult-to-test-for internal surface roughness of as-built complex geometries***

## ***What Makes VPS-MICRO Unique?***

- Simulates fatigue at the microstructural level, where damage occurs
- Captures the variability of material processing, manufacturing, and in-service conditions probabilistically
- Flexible computational architecture allows usage of multiple material models

**Get answers in minutes, not months or years**

**Perform countless trade-off-studies, sensitivity analyses, virtual DOEs**

**Optimize material choices/designs, optimize structural designs,  
optimize inspection and maintenance schedules**

## ***VPS-MICRO Annual Subscription Model***

- Annual Subscription for software license and support:
  - Floating license, unlimited users, single project at any given time
  - Access to VEXTEC materials library
  - Complete user training for at least two users--training process will also validate methodology, as training will result in a specific alloy addition to the materials library and the ability for VEXTEC to address almost all potential use cases
  - VEXTEC ensures that our customer is fully supported in its use and implementation of VPS-MICRO

***“We succeed, when you succeed!”***

# Selection of Our Partners and Users

Partnerships with our clients are formed on convenient terms:

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Software subscription packages (licensing and support)

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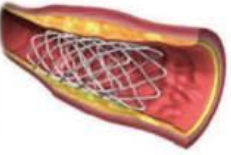
Consulting engagements

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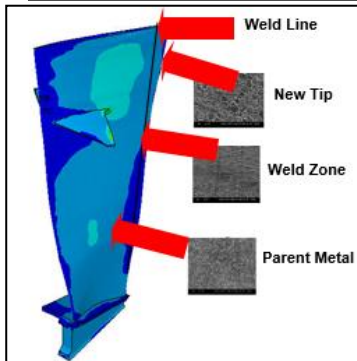
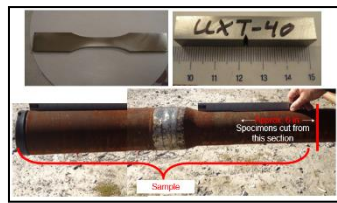
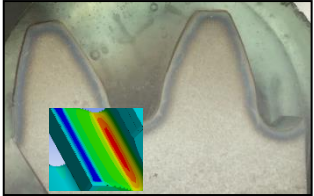
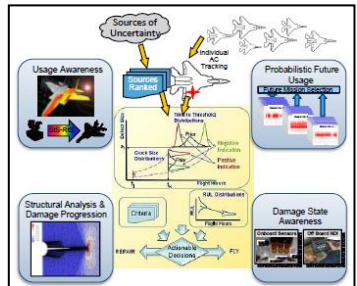




# Demonstrated Returns on Investment

<u>Industry</u>	<u>Client Type</u>	<u>Project Description</u>
 <p><b>Aerospace</b></p>	<p><b>Airline (American Airlines)</b></p>	<ul style="list-style-type: none"> <li>➤ Simulated lubrication changes &amp; identified fix</li> <li>➤ FAA approved</li> <li>➤ \$4M/year saved on bearings</li> </ul>
 <p><b>Automotive</b></p>	<p><b>Engine Maker (Cummins)</b></p>	<ul style="list-style-type: none"> <li>➤ Simulated 150 designs &amp; identified top 3</li> <li>➤ \$5M saved on engine block development program</li> </ul>
 <p><b>Industrial Equipment</b></p>	<p><b>Manufacturing</b></p>	<ul style="list-style-type: none"> <li>➤ Forecasted maintenance schedule based on current usage</li> <li>➤ \$3M saved in reducing manufacturing line downtime</li> </ul>
 <p><b>Healthcare</b></p>	<p><b>Medical Devices (Boston Scientific)</b></p>	<ul style="list-style-type: none"> <li>➤ Evaluated material suppliers for different markets</li> <li>➤ Avoided expensive developmental test program</li> </ul>

# Successes in Multiple Applications



<u>Application</u>	<u>Client Type</u>	<u>Application and Client Benefit</u>
<b>Computational Framework</b>	<b>Defense, Medical Device</b>	<ul style="list-style-type: none"> <li>➤ Developed a multi-physics, multi-disciplinary ecosystem for realistic digital simulation</li> <li>➤ Accurately tracked performance of assets and predict optimum maintenance/repair schedule</li> </ul>
<b>New Product Development</b>	<b>Automotive, Engine Maker</b>	<ul style="list-style-type: none"> <li>➤ Simulated multiple designs and variable loads for hundreds of material variations</li> <li>➤ Down-selected a finite number of feasible candidate designs</li> </ul>
<b>Second Source</b>	<b>Medical Device, Oil &amp; Gas, Automotive</b>	<ul style="list-style-type: none"> <li>➤ Compared low-cost, easily-available candidate with current premium option</li> <li>➤ Recommended strategic substitution that generated positive financial impact</li> </ul>
<b>Repair Engineering</b>	<b>Aerospace, Energy, Automotive</b>	<ul style="list-style-type: none"> <li>➤ Demonstrated repaired components are equivalent to new components</li> <li>➤ Significant cost savings achieved by using repair and remanufacturing techniques</li> </ul>

***Thank You!***

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